Name:

CERAMICS VOCABULARY

I. CLAY BODIES/ TYPES OF CLAY:

- A. White Earthenware
- B. White Stoneware
- C. Terracotta
- D. Porcelain
- E. Red Earthenware

What type of clay do we use in our art class?

LOW-FIRE WHITE EARTHENWARE

II. CONSISTENICES/ STAGES: (In order of wettest to driest)

- A. **<u>Plastic</u>** (plasticity, can be modeled like play-dough)
 - Extremely fresh or soft clay.
 - Doesn't need to be scored & slipped to join pieces.
 - Has the ability to be modeled or shaped without cracking.
- B. Leather hard- (same flexibility as a slice of cheese)
 - Much of the moisture has evaporated and shrinking has just ended, but the clay is not totally dry.
 - <u>Best</u> stage for carving and burnishing ("polishing clay").
 - Must use scoring & slipping during this stage at attach or join pieces.
- C. <u>Bone-dry</u>- (resembles the texture and color of a bone)
 - Clay objects have lost all moisture; they are 98% moisture free.
 - Pale gray in color, appears chalky.
 - Cannot attach or join clay during this stage.

III. CATEGORIES/ FIRING:

A. <u>Greenware</u>-

- Unfired pottery or sculpture, dry clay objects.
- Appears green in color, due to wetness.

B. Bisque ware-

- Clay that has been fired one time; unglazed clay.
- Often appears pink in color (when using white earthenware or stoneware).
- Bisque firing- the process of firing ware at a low temperature.

C. Glaze ware-

• Clay objects that have been painted with glaze and then fired.

IV. HAND BUILDING METHODS:

- A. <u>Pinching-</u> (pinch pot) an <mark>ancient</mark> hand building method of <mark>forming clay by pushing out the walls</mark> to create a vessel.
- B. <u>Coiling (coil pot)</u> an ancient hand building method of forming pottery by <mark>building up walls</mark> with ropelike rolls of clay and then smoothing over the joints.
- C. <u>Slab (slab construction)</u> a <mark>large flat piece of clay formed by rolling</mark>, a technique used in hand building, in which forms are created by joining flat pieces of clay. The pieces are thinned with a rolling pin or slab roller.

V. OTHER FORMING METHODS:

A. <u>Wheel Thrown</u>- Clay vessels or objects created on a potters wheel, by the centrifugal force of the wheel spinning and the force of the hands pushing and pulling on clay.

VI. TECHINQUES & SURFACES:

- A. <u>Slip</u>- (<mark>Works like glue</mark>)
- Clay in a liquid suspension; used for adhering pieces.
- Used in making ceramic objects by casting.
- Used to create decoration by painting or slip-trailing.
- B. <u>Scoring</u>- (Roughing or scratching clay)
- Technique used for attaching two pieces of clay together.
- Surfaces are scratched with a tool, then slip is added between the two, then they are joined firmly together.

C. Slip and Score-

VII. GLAZE:

- A. <u>Glaze</u>- (A thin coating of glass on the surface of pottery)
 - A liquid composed of glass particles, which is applied to ceramic ware.
 - During the firing process the ware is fired to a temperature at which the glaze ingredients will melt together to form a glassy surface.
 - Glaze can be applied by brushing, pouring, or spraying ware.
- B. **<u>Dry footing</u>**-removing all of the glaze from the bottom of a ceramic ware before firing.

C. <u>Types of glaze</u>-

- 1. Gloss/Satin-glazes with a shiny or glossy surface.
- 2. Matte-glaze with a dull or rough surface.
- 3. Stains- A diluted coloring oxide like cobalt or copper used to produce a color, similar to watercolors.
- 4. Velvet under glaze- pure color glaze, has a matte finish.

VIII. FIRING:

- A. <u>Kiln</u>- the oven like structure clay objects are fired in.
- Low-fire-
- High-fire-
- B. <u>Maturing point (maturity)-</u> Amount of "heat work" needed to correctly mature clay or glazes. The temperature or time at which a clay body develops the desirable characteristics of maximum non-porosity and hardness; or the point at which the glaze ingredients enter into a complete fusion.
- C. <u>Thermal shock</u>- the stress to which ceramic material is subjected, when sudden changes occur in the heat during firing or cooling. Can cause cracks, fractures, or breaks.

